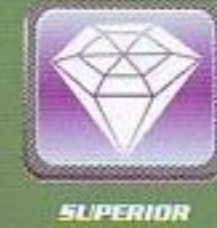




SPB SUPERIOR (HIGH DENSITY) MDF

TECHNICAL SPECIFICATIONS



Ref	Property	Test Method	Thickness Unit	Ranges of nominal thickness (mm)		
				≤ 3.5	> 3.5 - 5.5	> 5.5
1.0	Density	EN 323	kg/m ³	900	880	850
2.0	Thickness	EN 341-1	mm	± 0.3	± 0.5	± 0.5
3.0	Size (Length / Width)	EN 341-1	mm	± 2mm/m, maximum ± 5mm		
4.0	Squareness	EN 341-2	mm/m	2		
5.0	Bending Strength	EN 310	N/mm ²	30	30	30
6.0	Internal Bond	EN 319	N/mm ²	0.50	0.50	0.50
7.0	Thickness Swelling/ 24h	EN 317	%	17	17	17