



SPB SUPERIOR (HIGH DENSITY) MDF TECHNICAL SPECIFICATIONS



SUPERIOR

Ref.	Properties	Test Method	Unit	Ranges of nominal thickness (mm)		
				≤ 3.5 mm	> 3.5 mm ~ 5.5 mm	> 5.5 mm
1.0	Density	EN 323	kg/m ³	900	880	850
2.0	Thickness	EN 341-1	mm	+/- 0.3	+/- 0.5	+/- 0.5
3.0	Size (Length / Width)	EN 341-1	mm	± 2mm/m, maximum ± 5mm		
4.0	Squareness	EN 341-2	mm/m	2		
5.0	Bending Strength	EN 310	N/mm ²	30	30	30
6.0	Internal Bond	EN 319	N/mm ²	0.50	0.50	0.50
7.0	Thickness Swelling	EN 317	%	17	17	17